Serial No.: 09/658,014

Amend claim 1, so that the claims remaining in this application read:

1. (twice amended) In a yoke component comprising a low carbon steel configured as a magnetic circuit of a voice coil motor for a hard disk drive, wherein said yoke component has a finely machined portion comprising a ridge line, the improvement comprising the absence of any burr of 0.1 mm or greater in thickness on any ridge line of said finely machined portion of said yoke component.

- 10. (unamended) A yoke component comprising a low carbon steel configured as a magnetic circuit of a voice coil motor for a hard disk drive, wherein said yoke component has no burr on any ridge line of a finely machined portion thereof.
- 6. (unamended) A voice coil motor for a hard disk drive, comprising: a yoke component, made from a low carbon steel, configured as a magnetic circuit of said voice coil motor, wherein said yoke component has on any ridge line of a finely machined portion thereof no burr of 0.1 mm or greater in thickness.

Serial No.: 09/658,014

11. (unamended) A voice coil motor for a hard disk drive, comprising: a yoke component, made from a low carbon steel, configured as a magnetic circuit of said voice coil motor, wherein said yoke component has no burr on any ridge line of a finely machined portion thereof.

Attached hereto is a marked up version showing the changes made to the application by this Amendment.